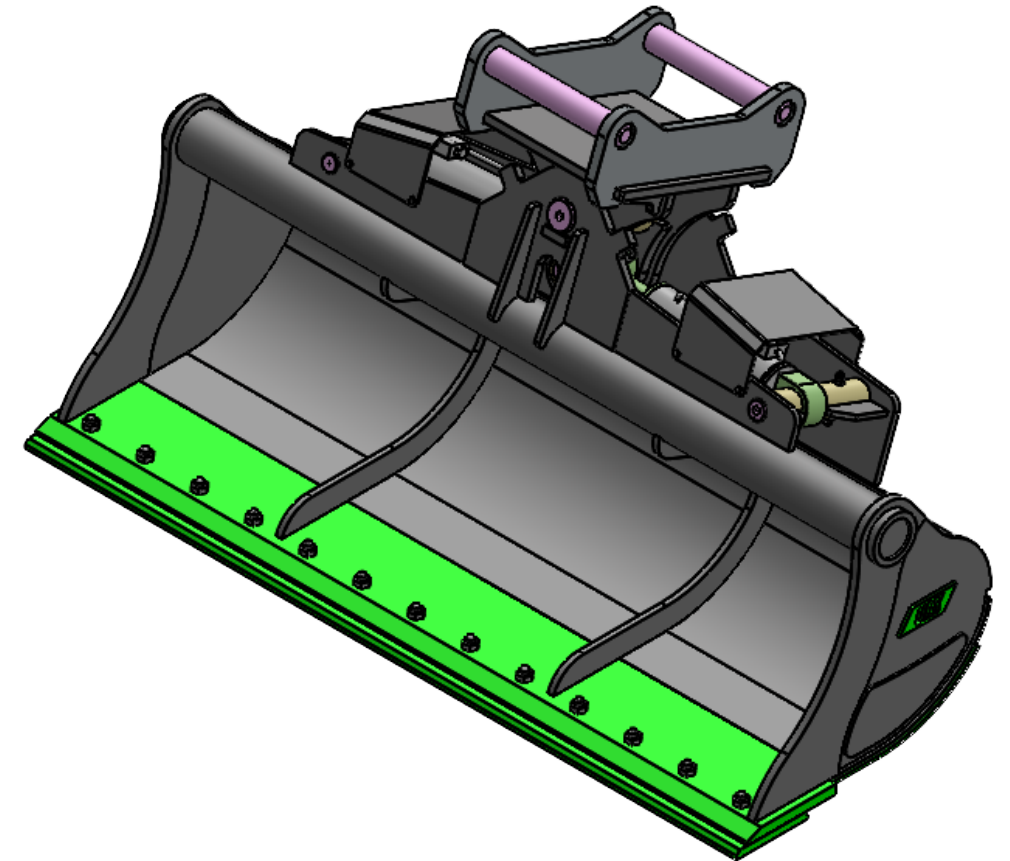
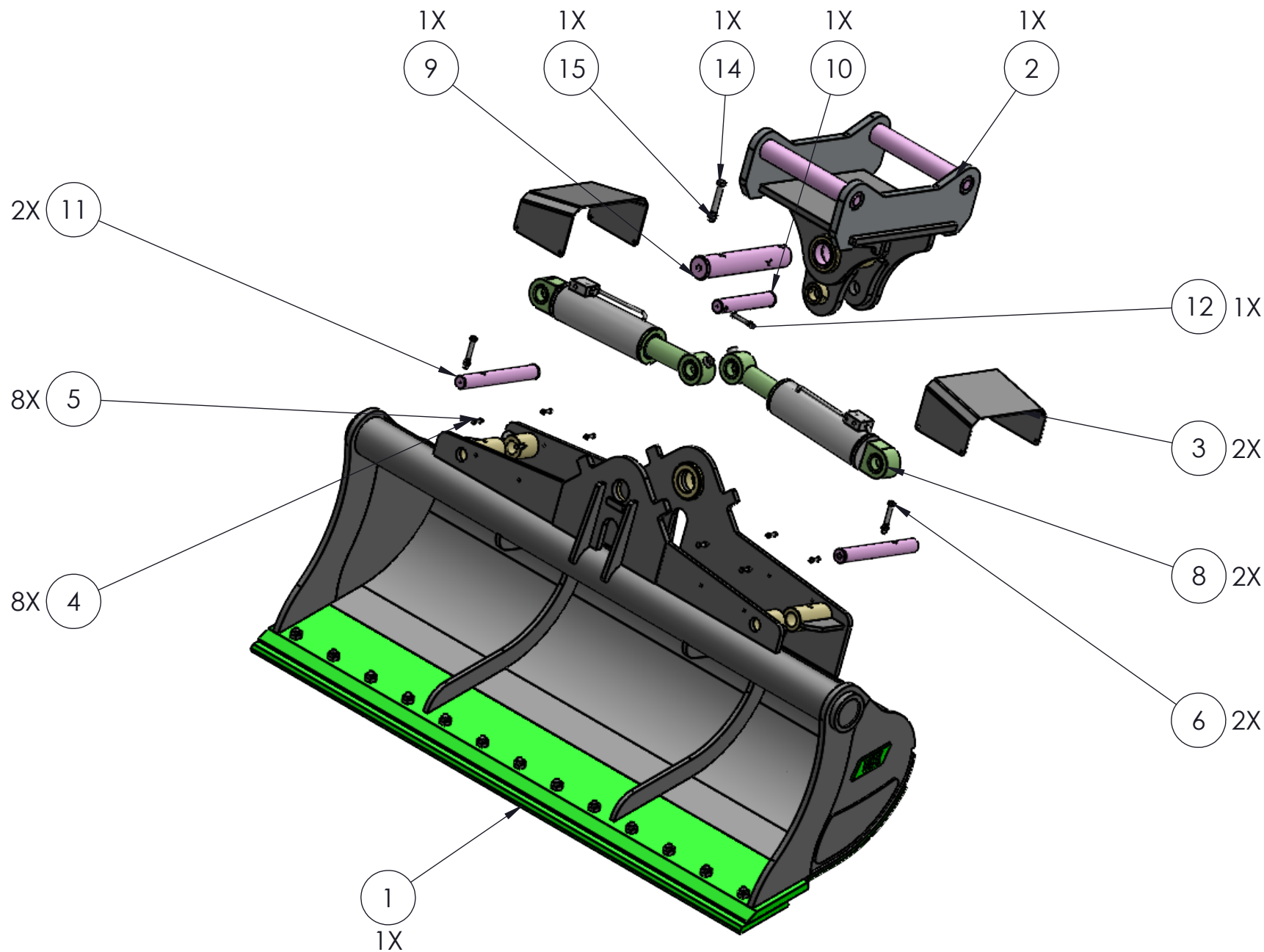
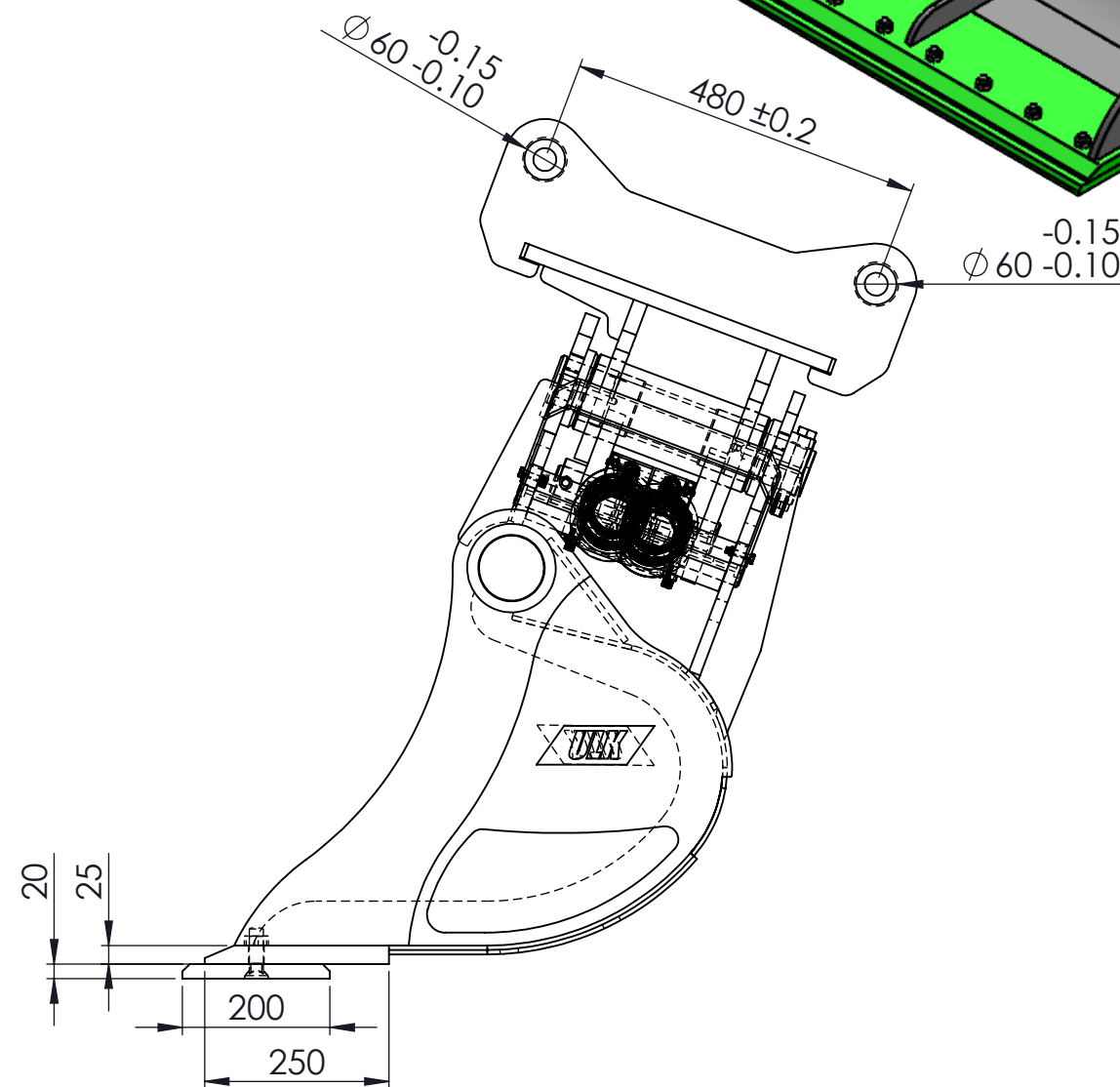
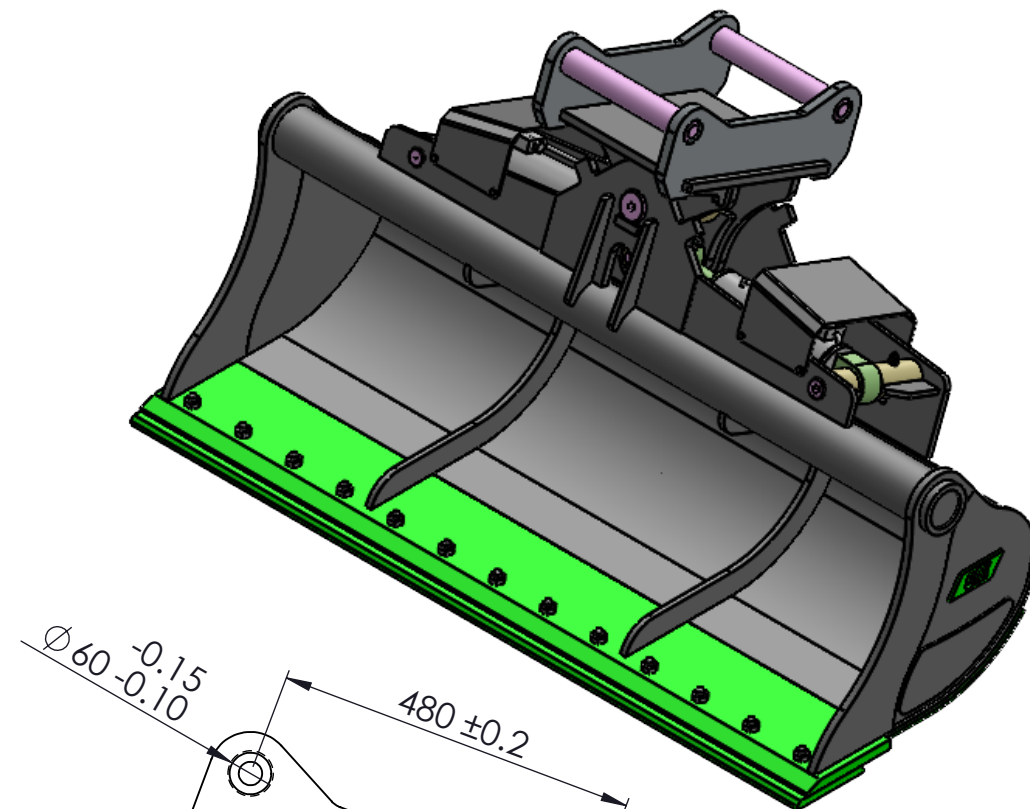
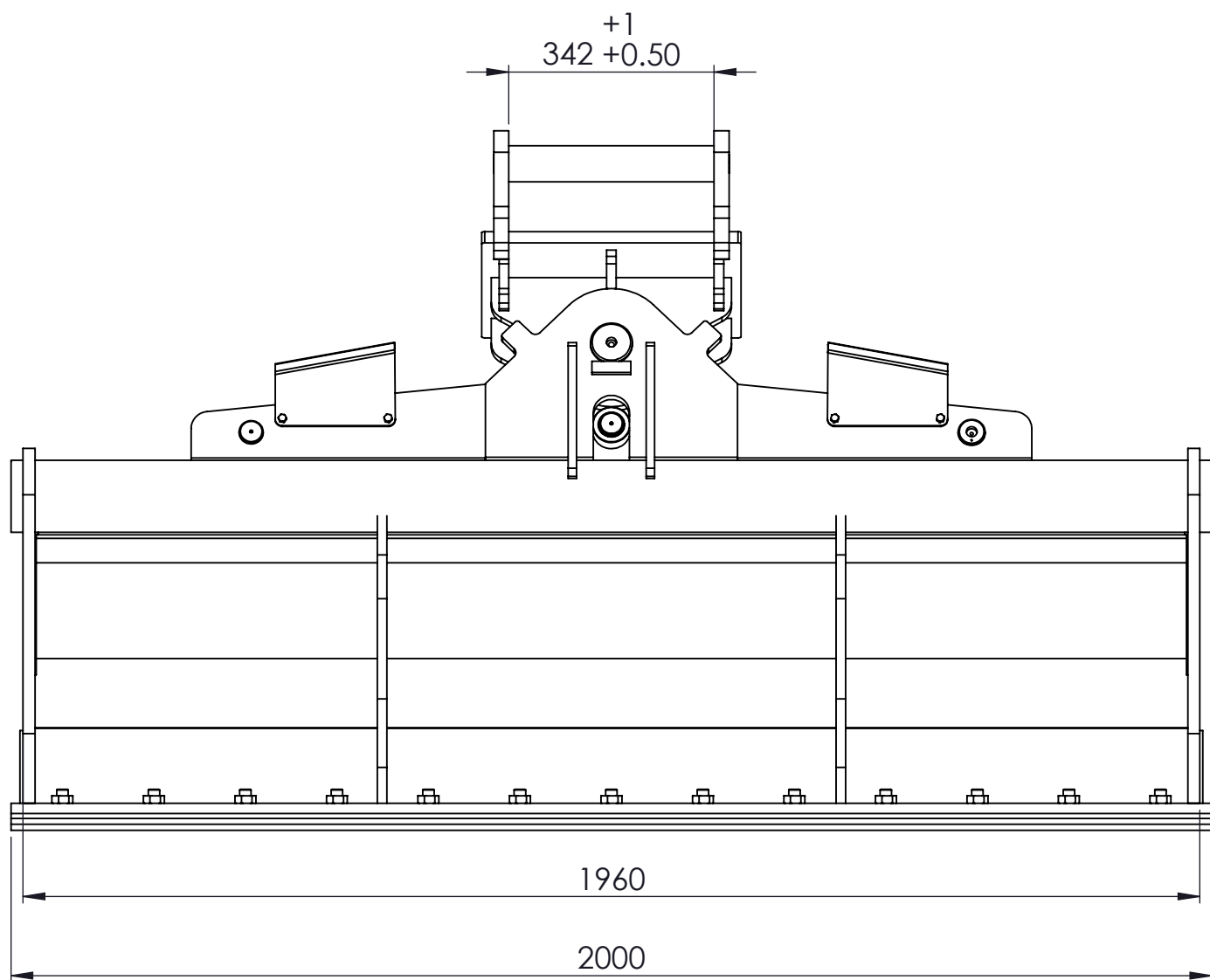
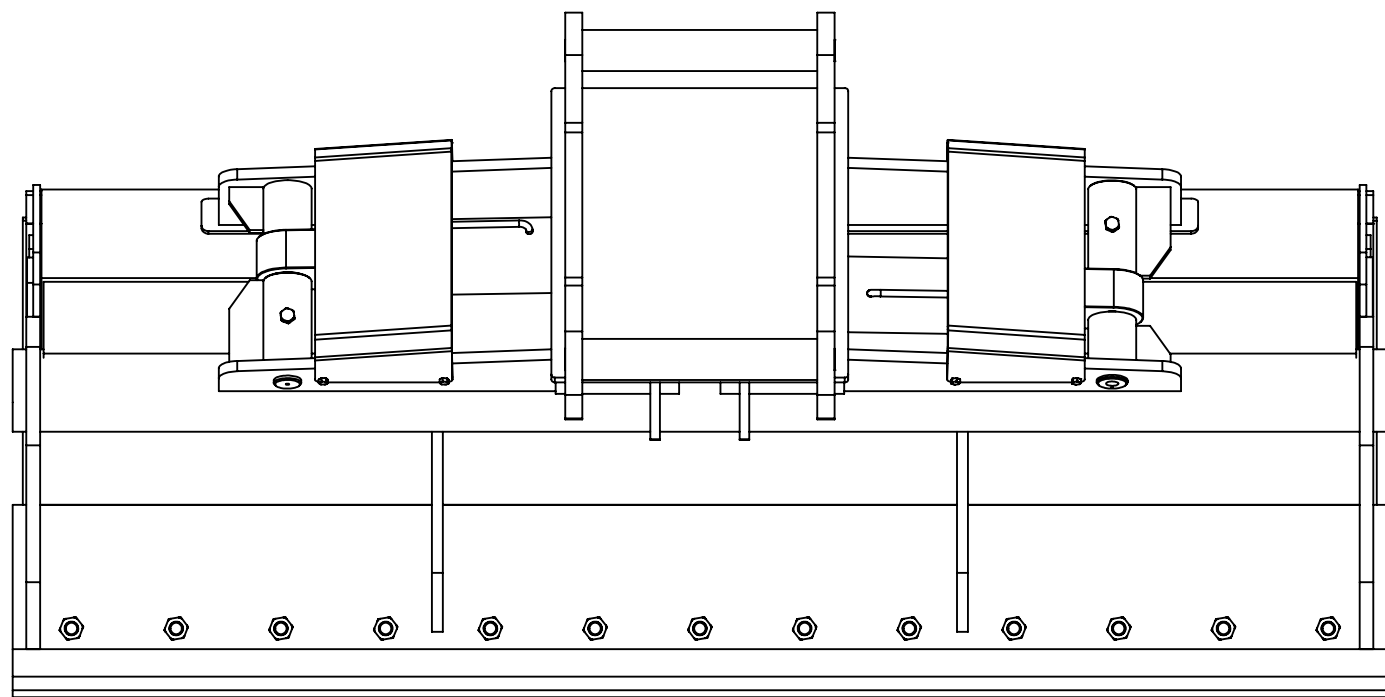


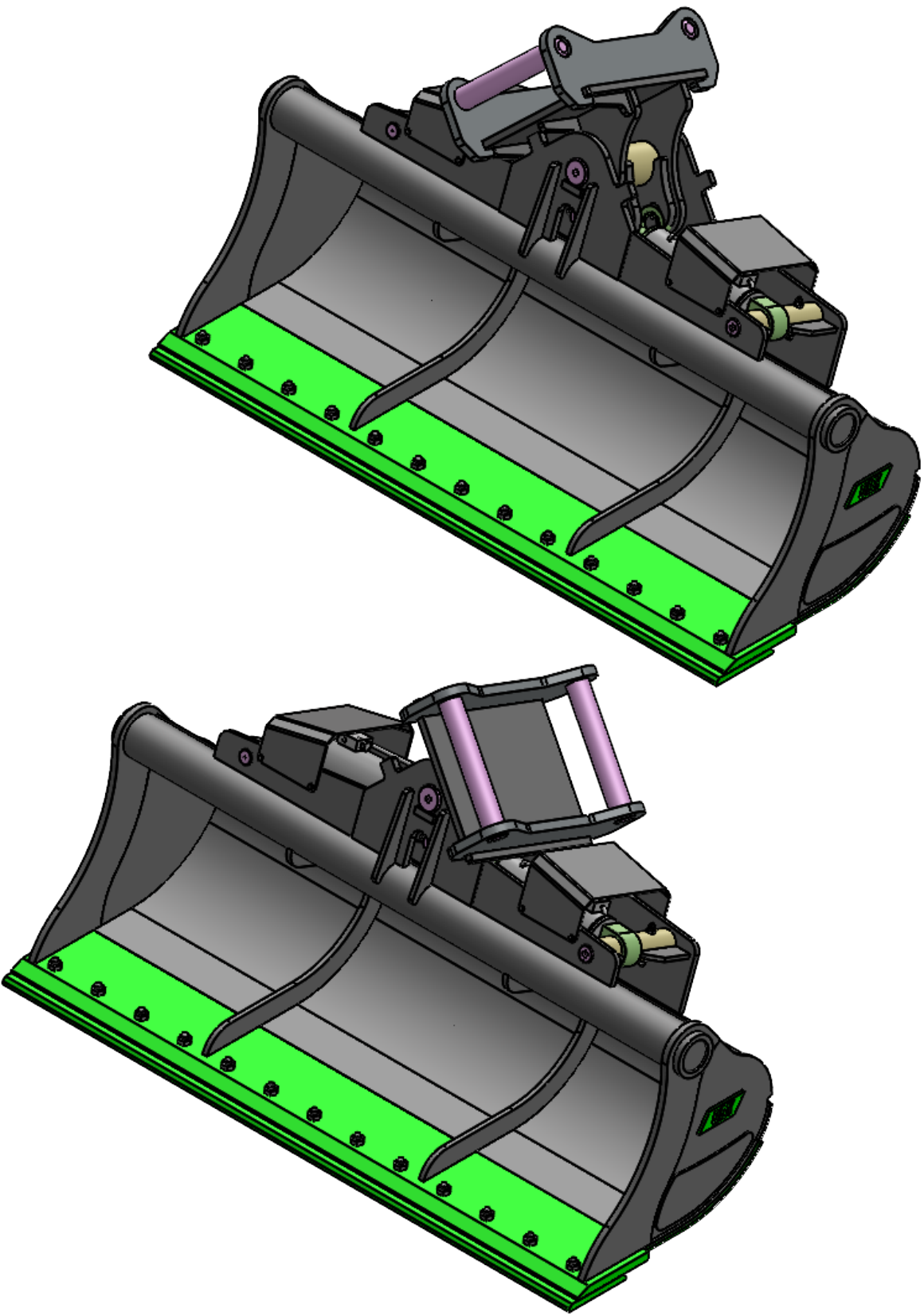
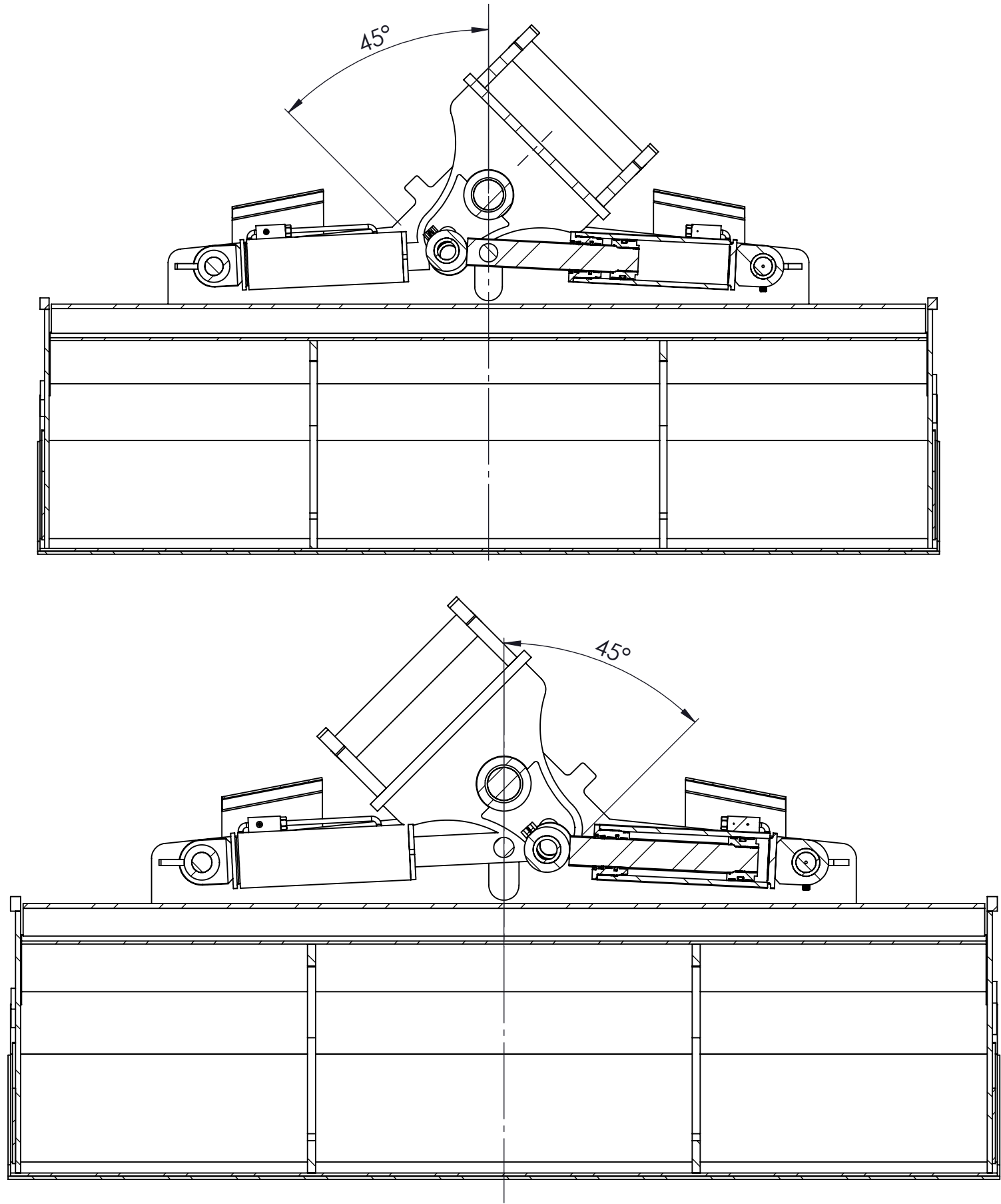
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ITEM NO.	PART NUMBER		DESCRIPTION		QTY.	Weight		
1	GCI1215-S60-2000-042		TILTING BUCKET SHELL 12-15T-2000MM-0.540M3		1	540.27		
2	GCI1215-S60-2000-044		TILTING BUCKET TOP ASSY 12-15T-2000MM-0.540M3		1	115.27		
3	GCI1215-S60-2000-019		SUPPORT GUARD		2	3.58		
4	GCI1215-S60-2000-047		M8 X35		8	0.02		
5	GCI1215-S60-2000-048		M12 HEX NUT		8	0.00		
6	GCI1215-S60-2000-049		M12x90		2	0.10		
7	GCI1215-S60-2000-050		M12 HEX NUT		2	0.01		
8	GCI1215-S60-2000-060		CYLINDER GC1215-S60		2	27.18		
9	GCI1215-S60-2000-034		PIVOT PIN		1	9.39		
10	GCI1215-S60-2000-038		CYLINDER MTG PIN		1	2.25		
11	GCI1215-S60-2000-039		PIVOT PIN - TOP ASSY		2	3.13		
12	GCI1215-S60-2000-051		M10x80		1	0.06		
13	GCI1215-S60-2000-052		M10 HEX NUT		1	0.01		
14	GCI1215-S60-2000-053		M16x115		1	0.22		
15	GCI1215-S60-2000-054		M16 HEX NUT		1	0.02		




			MACHINING TOLERANCES: 0 ±0.50mm 0.0mm ±0.30mm 0.00mm ±0.20mm 0.000mm ±0.10mm ANGULAR: ±0.50 SURFACE FINISH Ra 3.2 MICRO mm U.O.N. BREAK ALL SHARP CORNERS TO 0.2-0.4x45° ALL DIMENSIONS ARE IN MM. TIGHTENING TORQUES ACCRODING TO EG-002- U.O.N		FABRICATION TOLERANCES LINEAR DIMENSIONS 0 to 500mm ±0.5mm LINEAR DIMENSIONS 501mm to 1500mm ±1.0mm LINEAR DIMENSIONS > 1501mm TO BE WITHIN ±2.0mm ANGULAR ±0.5mm PLATE THICKNESS & SECTION SIZE TO BE WITHIN NORMAL AS1365 TOLERANCES U.O.N. WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014 ALL WELD SIZES ARE FINAL ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N. SURFACE PROTECTION AS PER PROJECT SPECIFICATION		
			TITLE: TILTING BUCKET 12-15T-2000MM-0.540M3		DO NOT SCALE DRAWING IF IN DOUBT, ASK		
					SCALE : 1:20		
					MAT'L :		
DRW BY	HK	06/03/2023	DWG No.	GCI1215-S60-2000-041		WEIGHT (KGS): 735.67	
CKD & APP BY			This design or drawing is the property of ULK and must not be used, reproduced, copied or disclosed wholly or in part without the written permission of ULK. PROPRIETRY, CONFIDENTIAL & COPYRIGHT ©				
			SIZE: A4		SHEETS: 1 OF 3		



			MACHINING TOLERANCES: 0 0.0mm 0.00mm 0.000mm ANGULAR: SURFACE FINISH Ra 3.2 MICRO mm U.N.O. BREAK ALL SHARP CORNERS TO 0.2-0.4x45° ALL DIMENSIONS ARE IN MM. TIGHTENING TORQUES ACCRODING TO EG-002- U.O.N			FABRICATION TOLERANCES LINEAR DIMENSIONS 0 to 500mm LINEAR DIMENSIONS 501mm to 1500mm LINEAR DIMENSIONS > 1501mm TO BE WITHIN ANGULAR PLATE THICKNESS & SECTION SIZE TO BE WITHIN NORMAL AS1365 TOLERANCES U.O.N. WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014 ALL WELD SIZES ARE FINAL ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N. SURFACE PROTECTION AS PER PROJECT SPECIFICATION					
			TITLE: TILTING BUCKET 12-15T-2000MM-0.540M3			DO NOT SCALE DRAWING IF IN DOUBT, ASK SCALE: 1:20 					
DRW BY	HK	06/03/2023	DWG No. GCI1215-S60-2000-041			MAT'L :		WEIGHT (KGS): 735.67			
CKD & APP BY											
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			SIZE : A4		SHEETS: 2 OF 3						





MACHINING TOLERANCES:

0	±0.50mm
0.0mm	±0.30mm
0.00mm	±0.20mm
0.000mm	±0.10mm
ANGULAR:	±0.50
SURFACE FINISH Ra 3.2 MICRO mm U.N.O.	
BREAK ALL SHARP CORNERS TO 0.2-0.4x45°	
ALL DIMENSIONS ARE IN MM.	
TIGHTENING TORQUES ACCORDING TO EG-002- U.O.N	

FABRICATION TOLERANCES

LINEAR DIMENSIONS 0 to 500mm	±0.5mm
LINEAR DIMENSIONS 501mm to 1500mm	±1.0mm
LINEAR DIMENSIONS > 1501mm TO BE WITHIN	±2.0mm
ANGULAR	±0.5mm
PLATE THICKNESS & SECTION SIZE TO BE WITHIN	
NORMAL AS1365 TOLERANCES U.O.N.	
WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014	
ALL WELD SIZES ARE FINAL	
ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N.	
SURFACE PROTECTION AS PER PROJECT SPECIFICATION	

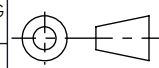
TITLE:

TILTING BUCKET

12-15T-2000MM-0.540M3

DO NOT SCALE DRAWING
IF IN DOUBT, ASK

SCALE: 1:20



DRW BY	HK	06/03/2023	DWG No.	GCI1215-S60-2000-041	MAT'L :	WEIGHT (KGS):
CKD & APP BY						735.67

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SIZE: A4

SHEETS: 3 OF 3

XX			XX		
ZONE	REV.	DESCRIPTION	CHANGE DOC.	DATE	APPROVED BY