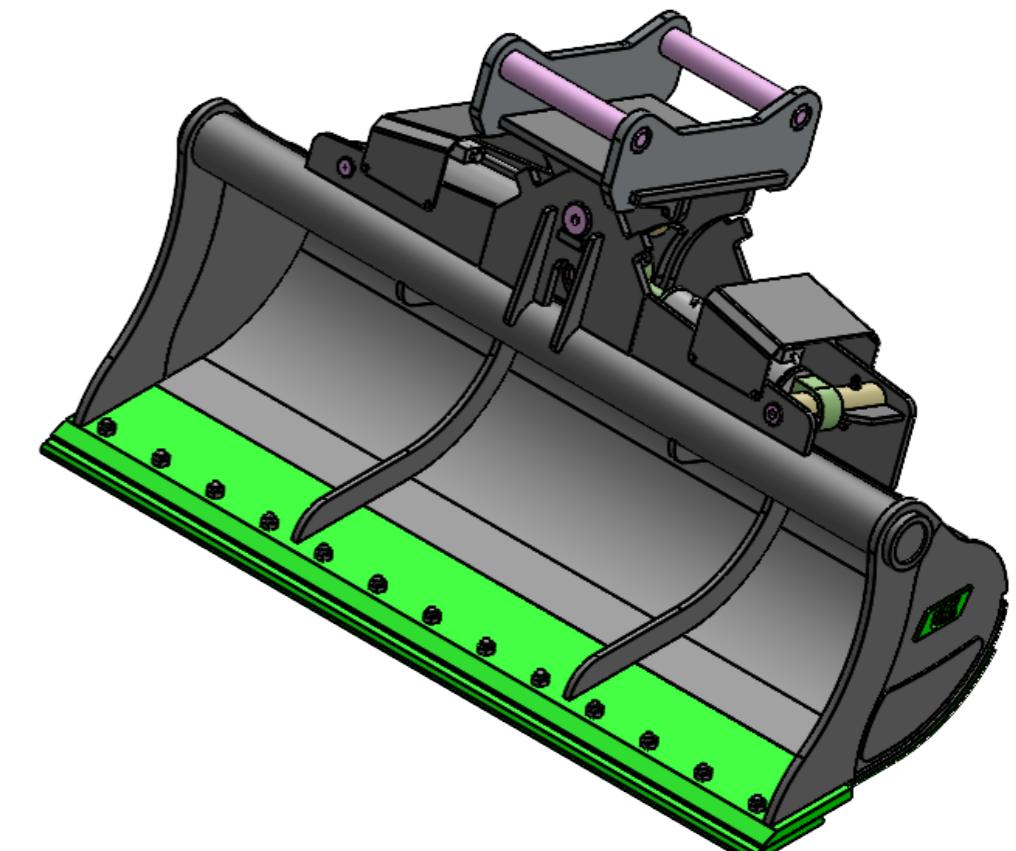
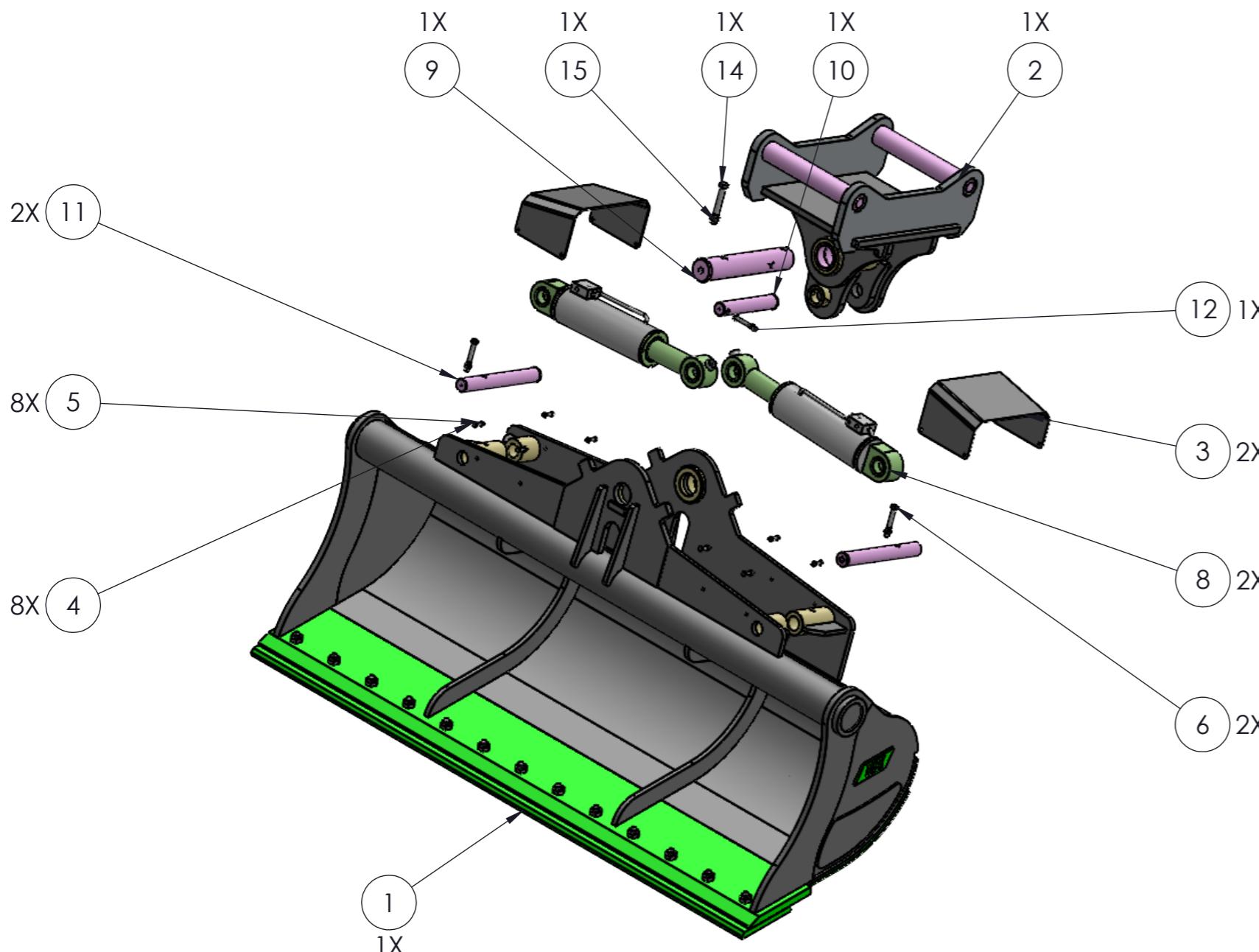
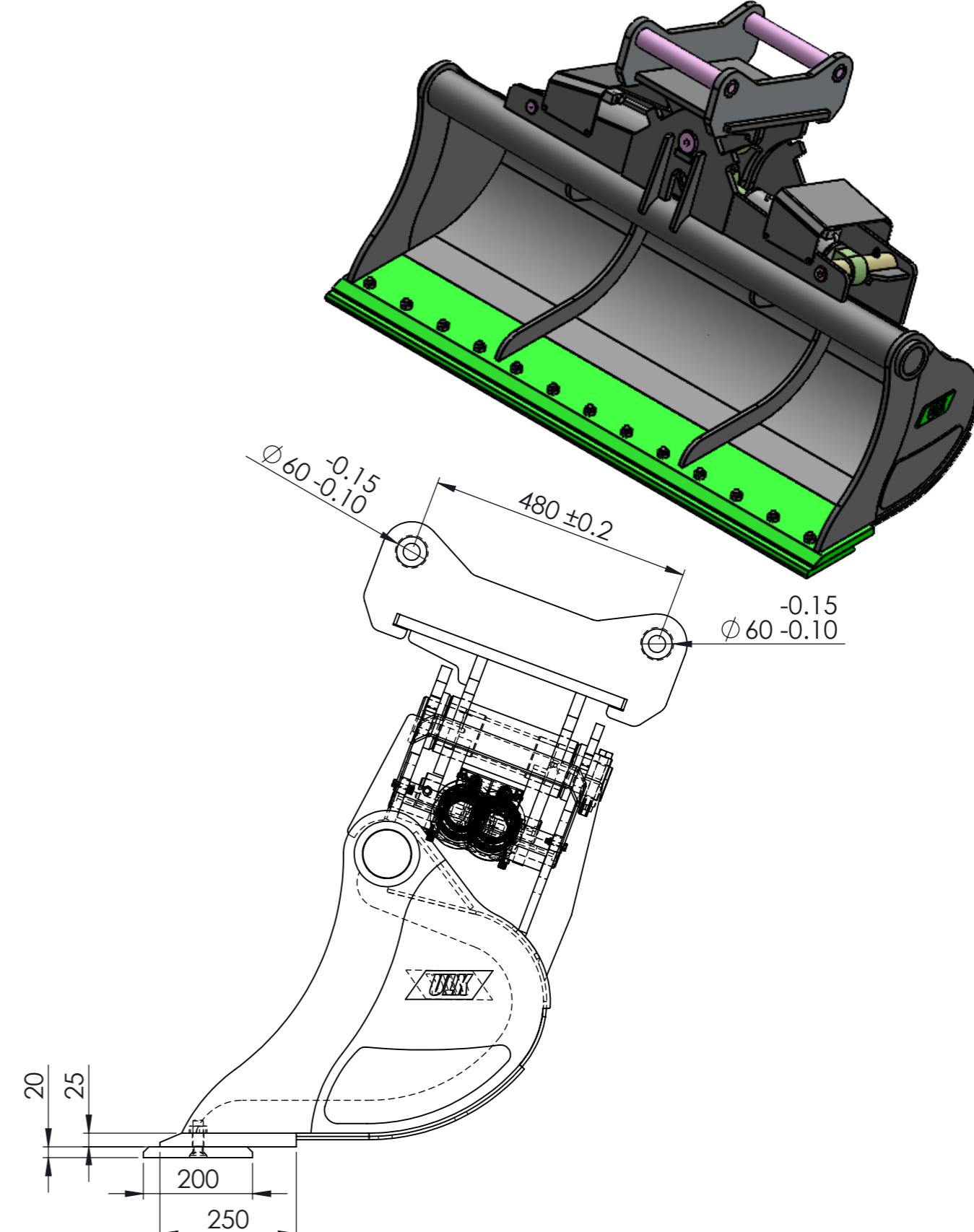
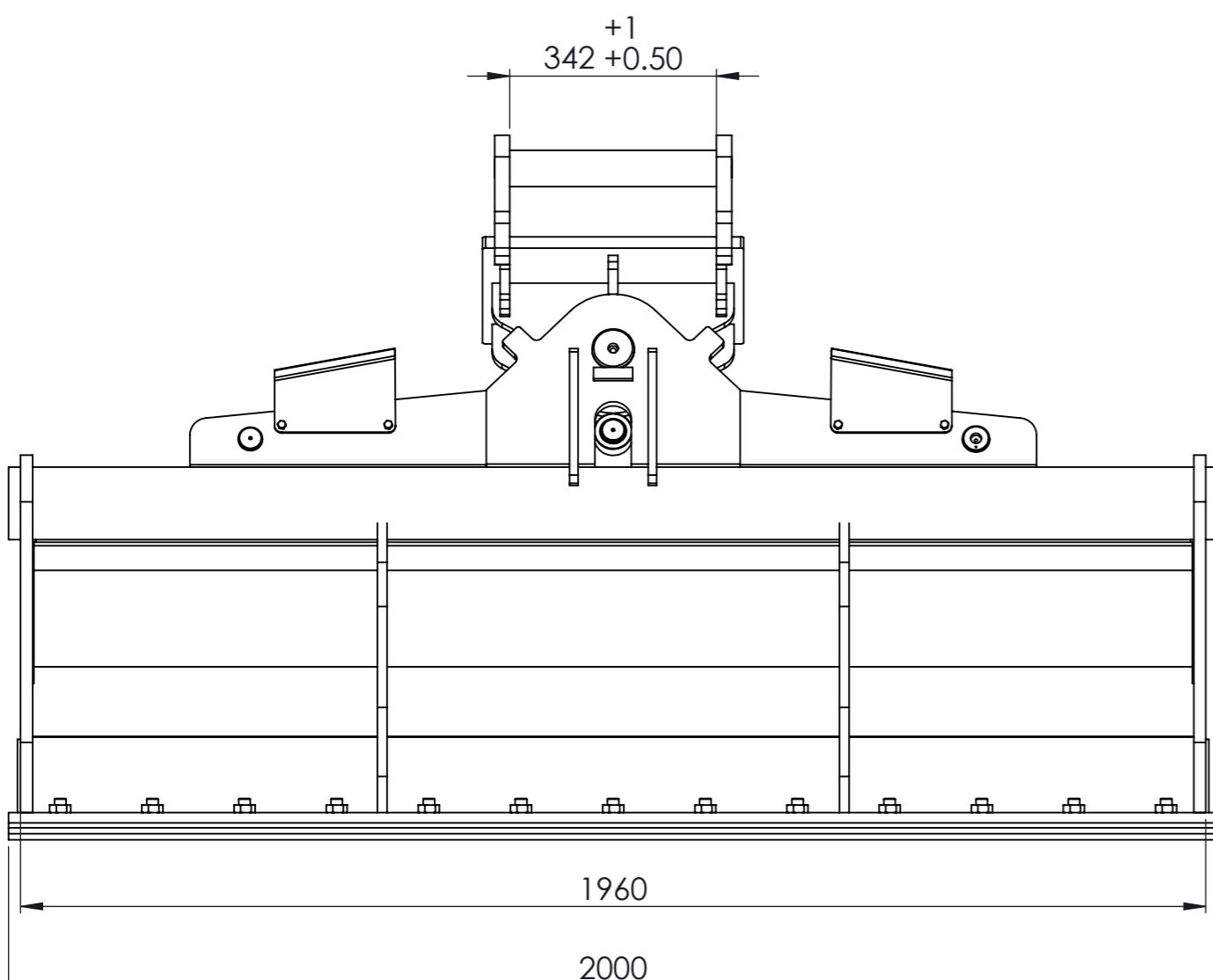
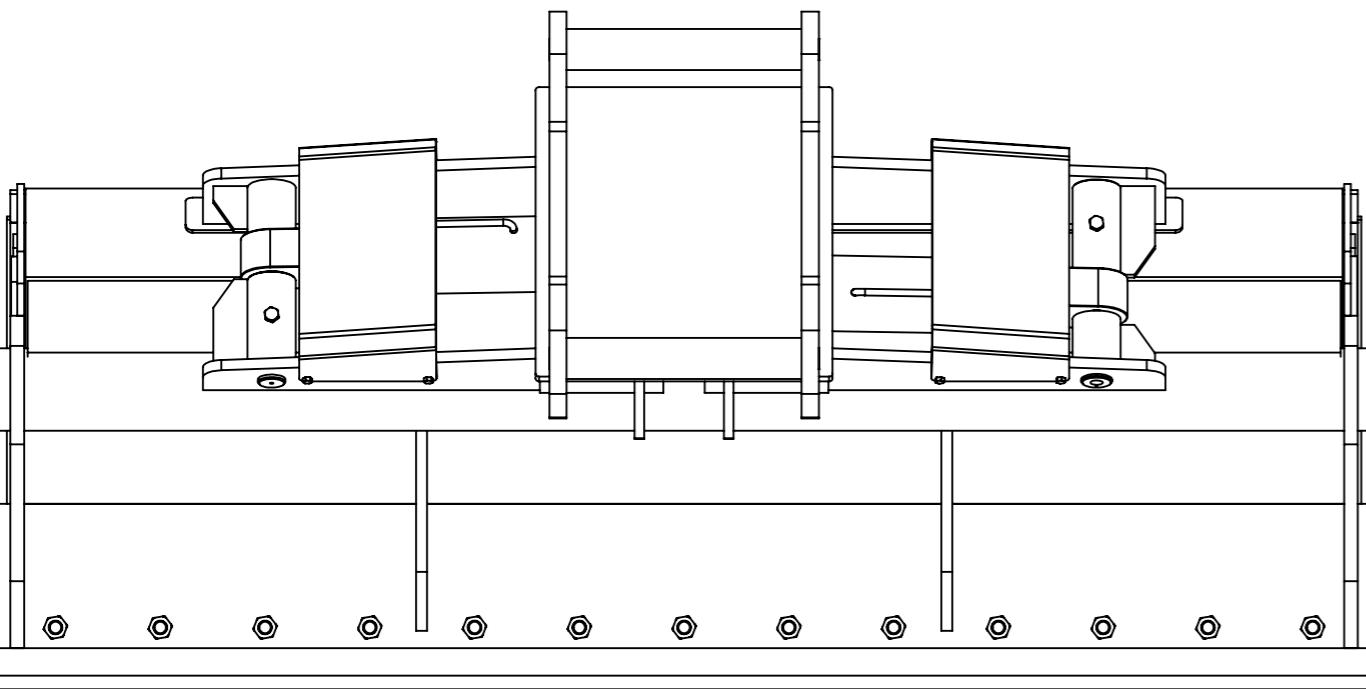


| ITEM NO. | PART NUMBER | DESCRIPTION | QTY. | Weight | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 |
|----------|----------------------|---|------|--------|---|---|---|---|---|---|---|---|
| 1 | GCI1215-S60-2000-042 | TILTING BUCKET SHELL 12-15T-2000MM-0.540M3 | 1 | 540.27 | A | | | | | | | |
| 2 | GCI1215-S60-2000-044 | TILTING BUCKET TOP ASSY 12-15T-2000MM-0.540M3 | 1 | 115.27 | | | | | | | | |
| 3 | GCI1215-S60-2000-019 | SUPPORT GUARD | 2 | 3.58 | | | | | | | | |
| 4 | GCI1215-S60-2000-047 | M8 X35 | 8 | 0.02 | | | | | | | | |
| 5 | GCI1215-S60-2000-048 | M12 HEX NUT | 8 | 0.00 | | | | | | | | |
| 6 | GCI1215-S60-2000-049 | M12x90 | 2 | 0.10 | | | | | | | | |
| 7 | GCI1215-S60-2000-050 | M12 HEX NUT | 2 | 0.01 | | | | | | | | |
| 8 | GCI1215-S60-2000-060 | CYLINDER GC1215-S60 | 2 | 27.18 | | | | | | | | |
| 9 | GCI1215-S60-2000-034 | PIVOT PIN | 1 | 9.39 | B | | | | | | | |
| 10 | GCI1215-S60-2000-038 | CYLINDER MTG PIN | 1 | 2.25 | | | | | | | | |
| 11 | GCI1215-S60-2000-039 | PIVOT PIN - TOP ASSY | 2 | 3.13 | | | | | | | | |
| 12 | GCI1215-S60-2000-051 | M10x80 | 1 | 0.06 | | | | | | | | |
| 13 | GCI1215-S60-2000-052 | M10 HEX NUT | 1 | 0.01 | | | | | | | | |
| 14 | GCI1215-S60-2000-053 | M16x115 | 1 | 0.22 | | | | | | | | |
| 15 | GCI1215-S60-2000-054 | M16 HEX NUT | 1 | 0.02 | | | | | | | | |



| | | | | | | | | |
|---|----|----------------|--|----------------------|--|--|---------|---------------|
| | | | MACHINING TOLERANCES: 0: 0.50mm 0.00mm: 0.30mm 0.00mm: 0.20mm 0.00mm: 0.10mm ANGULAR: SURFACE FINISH Ra 3.2 MICRO mm U.O. BREAK ALL SHARP CORNERS TO 0.2-0.4x45° ALL DIMENSIONS ARE IN MM. TIGHTENING TORQUES ACCORDING TO EG-002- U.O.N. | | | FABRICATION TOLERANCES LINEAR DIMENSIONS 0 to 500mm: ±0.5mm LINEAR DIMENSIONS 501mm to 1500mm: ±1.0mm LINEAR DIMENSIONS > 1501mm TO BE WITHIN ±2.0mm ANGULAR: ±0.5mm PLATE THICKNESS & SECTION SIZE TO BE WITHIN NORMAL AS1365 TOLERANCES U.O.N. WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014 ALL WELD SIZES ARE FINAL. ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N. SURFACE PROTECTION AS PER PROJECT SPECIFICATION | | |
| TITLE: TILTING BUCKET 12-15T-2000MM-0.540M3 | | | DO NOT SCALE DRAWING IF IN DOUBT, ASK | | | SCALE: 1:20 | | |
| DRW BY | HK | 06/03/2023 | DWG No. | GCI1215-S60-2000-041 | | | MAT'L : | WEIGHT (KGS): |
| CKD & APP BY | | | | | | | | 735.67 |
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| SIZE: | A4 | SHEETS: 1 OF 3 | | | | | | |



| | | | | | |
|---|------|---|-------------|--|-------------|
| | | MACHINING TOLERANCES: 0 ±0.50mm 0.00mm ±0.30mm 0.00mm ±0.20mm 0.000mm ±0.10mm ANGULAR: ±0.50 SURFACE FINISH Ra 3.2 MICRO mm U.N.O. BREAK ALL SHARP CORNERS TO 0.2-0.4x45° ALL DIMENSIONS ARE IN MM. TIGHTENING TORQUES ACCORDING TO EG-002- U.O.N | | FABRICATION TOLERANCES LINEAR DIMENSIONS 0 to 500mm ±0.5mm LINEAR DIMENSIONS 501mm to 1500mm ±1.0mm LINEAR DIMENSIONS > 1501mm TO BE WITHIN ±2.0mm ANGULAR ±0.5mm PLATE THICKNESS & SECTION SIZE TO BE WITHIN ±0.5mm NORMAL AS1365 TOLERANCES U.O.N. WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014 ALL WELD SIZES ARE FINAL ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N. SURFACE PROTECTION AS PER PROJECT SPECIFICATION | |
| TITLE TILTING BUCKET 12-15T-2000MM-0.540M3 | | DO NOT SCALE DRAWING IF IN DOUBT, ASK | | SCALE: 1:20 | |
| DRW BY: HK CKD & APP BY: | | 06/03/2023 DWG No. GCI1215-S60-2000-041 | | MAT'L : WEIGHT (KGS): 735.67 | |
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| XX | XX | XX | XX | XX | XX |
| ZONE | REV. | DESCRIPTION | CHANGE DOC. | DATE | APPROVED BY |

